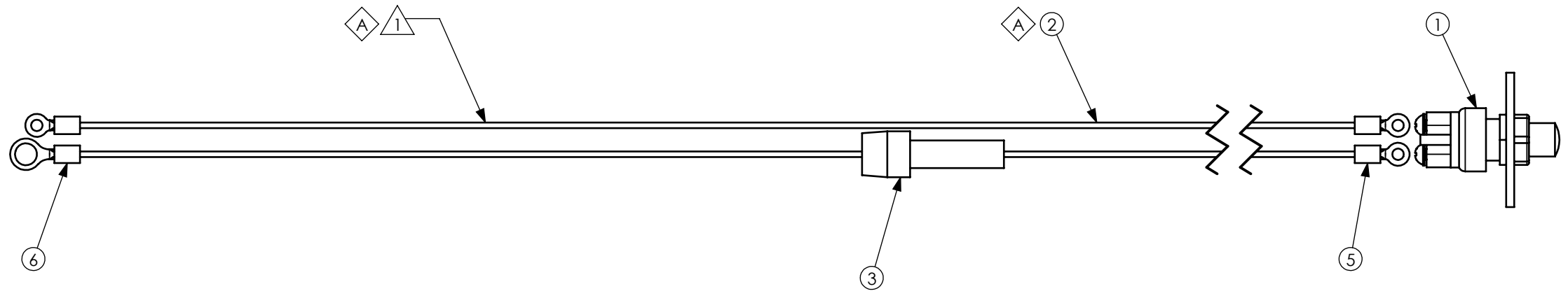


REVISIONS				
ECO	REV.	DESCRIPTION	BY	DATE
123576	NEW	INITIAL RELEASE	LWE	10/26/16
124047	A	1) ITEM 2 QTY: A/R WAS 2; 2) ITEM 3: 50706 WAS 3510; 3) REMOVED ITEM 4; 4) ADDED NOTE 1 FLAG; 5) ADDED NOTE 9; 6) MOVED ITEM 2 BALLOON	EAB	02/02/17

NOTES:

- 1. OVERALL LENGTH OF WIRE, STARTER TO SWITCH, 6'.
- 2. REMOVE PULL START CABLE AND ENLARGE PANEL HOLE, IF REQUIRED, TO 5/8".
- 3. ATTACH 5/16" RING LUG TO POWER BOLT OF STARTER ALONG WITH STARTER POWER CABLE. TIGHTEN NUT ON POWER BOLT TO 50 INCH/POUNDS.
- 4. ATTACH #8 RING LUG ON SAME END OF CABLE AS LUG IN #3, ABOVE, TO SMALL S-TERMINAL ON STARTER. TIGHTEN NUT ON THIS TERMINAL.
- 5. ROUTE FREE ENDS OF WIRES THROUGH FIREWALL USING HOLE THAT PULL-CABLE WENT THROUGH. SEAL FIREWALL HOLE WITH HIGH-TEMP SILICONE OR SIMILAR MATERIAL.
- 6. SECURE THE RING LUGS UNDER EACH OF THE SWITCH SCREWS.
- 7. REMOVE FACE NUT FROM SWITCH AND ADJUST BACKING NUT FOR PANEL THICKNESS. INSERT SWITCH THROUGH PANEL FROM BEHIND AND SECURE WITH FACE NUT AS SHOWN.
- 8. TIE EXCESS WIRE SECURELY BEHIND PANEL.
- 9. ALL COMPONENTS LISTED ARE PACKAGED SEPARATELY IN PURCHASED KIT. ASSEMBLY IS TO BE PERFORMED BY PURCHASER DURING INSTALLATION USING DIAGRAM BELOW.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3600	SWITCH, POLLACK 24-359	1
2	3101	#14AWG HIGH TEMP INSULATED WIRE	A/R
3	50706	FUSE & WIRE ASSEMBLY	1
4	-	-	-
5	3304-1	#8 RING TERMINAL	3
6	3303-1	5/16" RING TERMINAL	1

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SPECIFICATION CLASSIFICATION		
CLASSIFICATION	DIMENSION CONVENTION	NOTE NO. CONVENTION
CRITICAL	<XX.XX>	<#>
MAJOR	[XX.XX]	[#]
MINOR	XX.XX	#
REFERENCE	(XX.XX)	(#)

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES AND APPLY AFTER HEAT TREAT AND PLATING
 .X = ±.015
 .XX = ±.010 ANGLES ±1°
 .XXX = ±.005
 BREAK ALL EDGES AND MACHINE ALL INSIDE CORNER FILLETS .015 MAX.
 SURFACE FINISH 125/√

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GEOMETRIC SYMBOLS PER ANSI Y14.5	
[Symbol]	FLATNESS
[Symbol]	STRAIGHTNESS
[Symbol]	ROUNDNESS
[Symbol]	CYLINDRICITY
[Symbol]	PROFILE
[Symbol]	PERPENDICULARITY
[Symbol]	POSITION
[Symbol]	CONCENTRICITY
[Symbol]	SYMMETRY
[Symbol]	ANGULARITY
[Symbol]	PARALLELISM
[Symbol]	CIRCULAR RUNOUT
[Symbol]	TOTAL RUNOUT
SCALE 1:2	

DRAWN	LWE	10/26/16
ENGINEER	K. NORD	
APPRVD.	124047	
FINISH	N/A	
WEIGHT	N/A	
MATERIAL SEE INDIVIDUAL COMPONENTS		
SIZE B	SH 1 OF 1	CODE ID 65PY1

HARTZELL ENGINE TECHNOLOGIES
 2900 Selma Highway
 Montgomery, AL 36108

PUSH BUTTON
STARTER SWITCH ASSEMBLY

DRAWING NO. 71001	REV. A
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